

# Technical Data Sheet

## Stopseal 50mm & 60mm Batt UIC of product-type: SSBT

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Jan 2017



CE Certification  
Is Air Permeability  
Movement Rigid Walls  
Pipes Linear joints  
Is Acoustic Rating  
Trays Rigid Floors  
es CE Certification  
Air Permeability



CE Certific  
Penetration Seals  
Movement Rigid W  
Metallic Pipes Lin  
Flexible Walls Ac  
Cable Trays Rigid  
Plastic Pipes CE C  
Air Permeability



UAE Certificate of Compliance

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APPROVED  
CF513



ETA 14-0005  
CE-1121-CPR-JA5021



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# Contents

Contents	Page
• Product Technical Data	1 - 2
- Product Overview	
• Performance Data - Walls	3 - 11
- 100mm Rigid and Flexible Walls	
- 150mm Rigid Walls	
• Performance Data - Pattress	12 - 17
- 100mm Rigid and Flexible Walls	
• Performance Data - Floors	18 - 19
- 150mm Rigid Floors	
• Performance Data - Ducts	20 - 22



# Product Technical Data

ETA 14-0005  
CE-1121-CPR-JA5021

## Product Overview

### Technical Description of the Product

Stopseal 50mm and 60mm Batt is a coated mineral wool board used to reinstate the fire resistance performance of wall constructions where they have been provided with apertures for the penetration of single or multiple services. Stopseal 50mm and 60mm Batt is supplied coated in both single and double coated versions.

The board is cut and friction fitted into the aperture while using Pyrocoustic Sealant.

Stopseal 50mm Batt are 50mm thick and supplied in overall dimensions 1200mm x 600mm with a density of 140kg/m<sup>3</sup>. Stopseal 60mm Single Sided Batt are 60mm thick and supplied in overall dimensions 1200mm x 600mm with a density of 160kg/m<sup>3</sup>. Pyrocoustic Sealant is required to seal all joints and junctions during the sealing process. Pyrocoustic Sealant is subject to a separate TDS. Pyropro HPE Sealant is required to seal around specific services. Pyropro HPE Sealant is subject to a separate TDS.

### Reaction to fire

System Stopseal 50mm and 60mm Batt is classified 'E' in accordance with EN 13501-1.

### Intended use

The intended use of Stopseal 50mm and 60mm Batt is to reinstate the fire resistance performance of rigid and flexible wall constructions where they are penetrated by various cables, metallic pipes and blank seals.

The specific elements of construction that the system Stopseal 50mm and 60mm Batt may be used to provide a penetration seal in, are as follows:

- Fire Resistant testing to EN 1366-3 EI 60, EI 90, EI 120 and BS 476 - 240mins.
- Fire Classification to EN 13501-2.
- Certifire 3rd Party Accreditation CF513.
- IET (IEE) 17th Edition Fire Stop Compliant to Regulation 527.1-3 - Electrical Installations.
- BS 7671-2008 Chapter 42 & 52 - Electrical Installations Fire Resistance.
- Fire resistance tested in flexible walls, rigid walls & floors, composite panel, CLT wall and Durasteel wall.

### Key Product Points

- Air Permeability.
- Acoustic Isolation.
- Suitable for indoor use without additional environmental protection.
- Remains flexible.
- Life expectancy of over 25 years.
- Suitable for large openings in walls and floors with additional supports.



# Product Technical Data

ETA 14-0005  
CE-1121-CPR-JA5021

Description	Result	Test Standards
Dimensions	1200mm x 600mm x 50mm / 1200 x 600 x 60mm	
Stone Fibre Density	> 140Kg/m <sup>3</sup>	
Coating Thickness	1mm Nominal, 2.2kg wet film coating	
Fire Resistance	4 hours	EN 1366-3; EN 1363-1 EN 13501-2, BS 476 pt 20/22
Reaction to fire	Class E	EN 13501-1
Insulation (Single Batt)	142 minutes on seal face, EI 60	EN 13501-2
Insulation (Double Batts)	264 minutes on seal face, EI 120	EN 13501-2
Acoustic Performance	Acoustic Reduction up to 60dB (Refer to FSi Technical Department for requirements)	EN 10140
Air Permeability	600Pa EN 1026 - 100Pa 1.8/1.4 m <sup>3</sup> /h/m <sup>2</sup>	EN 1026
Thermal Conductivity (U Value)	0.034 W/mK at 10°C	
Pyrocoustic Sealant coverage	2.15kg Spread, 2.20kg Spray	
Maximum Size of Seal	Wall 5.76m <sup>2</sup> , Floor 2.88m <sup>2</sup>	
Maximum Size – Unsupported	2880 x 1440mm (with services) 1200 x 1200mm (no services)	
Maximum Size - Plasterboard	2400 x 1200mm	
Maximum Size - Unsupported Floor	1600 x 700mm	
Mechanical support	30mm x 30mm x 1.6mm steel angle	
VOC % Nonaqueous volatiles (105°C)	0.8	LEED

## Installation Friction Fit

Ensure that the aperture and services in question are tested with Stopseal Batt, and the site conditions are within the application specification.

All services and apertures need to be clean and clear of all dust and loose particles. The aperture temperature needs to be at 5°C or above at time of installation.

Upon installation make sure that you install the Stopseal Batt with 10% friction fit, coat the edges of the Stopseal Batt with Pyrocoustic Sealant to provide a protective bond across the joint of the Stopseal Batt.

Once compacted within the aperture finish off the edges with a bead of Pyrocoustic Sealant to create a seal.

## Installation Pattress Fit

Ensure that the aperture and services in question are tested with Stopseal Batt, and the site conditions are within the application specification.

All services and apertures need to be clean and clear of all dust and loose particles. The aperture temperature needs to be at 5°C or above at time of installation.

Upon installation make sure that you install the Stopseal Batt with 100mm overlap and fix the Batt to the substrate with the required fixings dependent on substrate, coat all the edges of the Stopseal Batt with Pyrocoustic Sealant to provide a protective bond across the joint of the Stopseal Batt and ensure all leading edges of the Stopseal Batt are coated with Pyrocoustic Sealant or Stopseal Coating.



# Performance Data - Walls

ETA 14-0005  
CE-1121-CPR-JA5021

## Substrates

The walls shall be a minimum of **100mm thick**. Drywalls shall comprise a minimum of 2 layers of 'Type F' Gypsum board on both faces, with minimum 50mm studs. Masonary / Concrete walls shall have a minimum density for concrete or brick of 780kg/m<sup>3</sup> and for aerated concrete blocks of 600kg/m<sup>3</sup>. All walls shall have at least the same fire resistance as that required for the sealing system.

## Service support requirements

Services should be rigidly supported via steel angles, hangers or channels, not further than 400mm from the surface of the sealing system on both faces unless specified otherwise in the performance data.

## Terminology

Fire performance in accordance with EN1366-3, EN1366-4, Classification 13501-2:2007 + A1:2009, ETAG-026, Air Permeability EN1026, Sound EN10140. Fire resistance classes are: E = Integrity, the product can withstand the fire from the non-fire side, I =Insulation, the product can withstand the temperature travelling down the service, U/U = Uncapped inside and outside the furnace, U/C = Uncapped inside and Capped outside the furnace, C/U = Capped inside and Uncapped outside the furnace.

## FLEXIBLE AND RIGID WALLS

Double Stopseal 50mm Batt in Flexible or Rigid Walls with a minimum thickness of 100 mm.					
Aperture size (mm)	Seal composition	Service(s)	Seal	Position of service(s)	Classification
730mm wide by 1200mm high	Double layer of 50 mm thick 140 kg/m <sup>3</sup> Stopseal Batt.	Single copper or mild steel pipe 40mm diameter and 1.5 – 14.2 mm wall thickness with sustained/continuous 20mm thick foil faced glass wool insulation (min 80Kg/m <sup>3</sup> ).	15mm deep x 15mm wide annulus Pyropro HPE Sealant to both faces of the pipe.	50mm edge min.	E 90 U/C EI 60 U/C
		Single copper or mild steel pipe 40-159mm diameter and 2.3 – 14.2 mm wall thickness with sustained/continuous 30mm thick foil faced glass wool insulation (min 80Kg/m <sup>3</sup> ).			EI 60 U/C



# Performance Data - Walls

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

### Double Stopseal 50mm Batt in Flexible or Rigid Walls with a minimum thickness of 100 mm.

Aperture size (mm)	Seal composition	Service(s)	Seal	Position of service(s)	Classification
730mm wide by 1200mm high	Double layer of 50 mm thick 140 kg/m <sup>3</sup> Stopseal Batt.	Single mild steel pipe 40mm diameter and 1.7 – 14.2 mm wall thickness with sustained/continuous 20mm thick foil faced glass wool insulation (min 80Kg/m <sup>3</sup> ).	15mm deep x 15mm wide annulus Pyropro HPE Sealant to both faces of the pipe.	50mm edge min.	E 90 U/C EI 60 U/C
		Single copper or mild steel pipe 40-150mm diameter and 2.3 – 14.2 mm wall thickness with sustained/continuous 30mm thick foil faced glass wool insulation (min 80Kg/m <sup>3</sup> ).			EI 60 U/C

### Double Stopseal 50mm Batt in Flexible or Rigid Walls with a minimum thickness of 100 mm.

Aperture size (mm)	Seal composition	Service(s)	Position of service(s)	Classification
730mm wide by 1200mm high	Double layer of 50 mm thick 140 kg/m <sup>3</sup> Stopseal Batt.	Electrical cables up to 21mm dia.	50mm edge min.	EI 60
		Electrical cables 22mm to 80mm dia.		E 60 EI 45
		Cable Trays and Ladders.		EI 60
		100 mm diameter bundle telecommunication cable type "F".		EI 60
		Unsheathed electrical cables up to 17mm dia.		E 60 EI 30
		Unsheathed electrical cables 18-24mm dia.		E 60 EI 15
		Steel or Copper Conduits up to 16mm.		E 60 EI 15
		Plastic conduits up to 16mm.		EI 60



# Performance Data - Walls

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

### Double Stopseal 50mm Batt in Rigid & Flexible Walls with a minimum thickness of 100mm.

Aperture Size	Seal Composition	Services	Seal	Classification
750mm wide by 1200mm high	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Single copper or steel pipe 40 - 159mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Elastomeric insulation 13 - 25mm thick.	2 Layers of 2mm thick 40mm wide PipeBloc EL installed within both batts.	EI 60
		Single copper or steel pipe 42mm diameter and 1mm wall thickness with sustained/continuous Elastomeric insulation 13 - 25mm thick.		E120, EI 90

### Double Stopseal 50mm Batt in Rigid & Flexible Walls with a minimum thickness of 100mm.

Aperture Size	Seal Composition	Services	Capping	Seal	Classification
750mm wide by 1200mm high	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Single copper or steel pipe 40 - 108mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Phenolic Foam insulation 25 - 40mm thick.	C/U	2 Layers of 2mm thick 40mm wide PipeBloc EL installed within both batts.	E120, EI 60
		Single copper or steel pipe 42mm diameter and 1mm wall thickness with sustained/continuous Phenolic Foam insulation 25 - 40mm thick.			E120, EI 90

### Double Stopseal 50mm Batt in Rigid & Flexible Walls with a minimum thickness of 100mm.

Aperture Size	Seal Composition	Services	Capping	Seal	Classification
600mm wide by 600mm high	Double Batt installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt internally fit into aperture.	Single copper or steel pipe 40 - 159mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Glass wool insulation $\geq$ 25mm thick with a density $\geq$ 30kg/m <sup>3</sup> .	C/U	Cluster Formation of Pipes with 0mm separation.	E 120, EI 45
		Single copper or steel pipe 40mm diameter and 1mm wall thickness with sustained/continuous Glass wool insulation $\geq$ 25mm thick with a density $\geq$ 30kg/m <sup>3</sup> .			E 120, EI 60
		Single copper or steel pipe 40mm diameter and 1mm wall thickness with sustained/continuous Stone wool insulation $\geq$ 25mm thick with a density $\geq$ 30kg/m <sup>3</sup> .			E 120, EI 60
		Single copper or steel pipe 40 - 159mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Stone wool insulation $\geq$ 25mm thick with a density $\geq$ 30kg/m <sup>3</sup> .			E 120, EI 45



# Performance Data - Walls

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

### Double Stopseal 50mm Batt in Rigid & Flexible Walls with a minimum thickness of 100mm.

Aperture Size	Seal Composition	Services	Capping	Seal	Classification
750mm wide by 1200mm high	Double Batt installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt internally fit into aperture.	Single steel pipe 324mm diameter and 16mm wall thickness with Local/Interrupted Stone Wool insulation ≥ 40mm thick with a density ≥ 40kg/m <sup>3</sup> .	C/U	Cluster Formation of Pipes with 0mm separation.	EI 45
		Single copper or steel pipe 40 - 159mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Local/Interrupted Stone Wool insulation ≥ 40mm thick with a density ≥ 40kg/m <sup>3</sup> .			EI 45
		Single steel pipe 324mm diameter and 16mm wall thickness with Local/Interrupted PST Coating applied at a 2mm WFT.			E 120, EI 45
		Single copper or steel pipe 40 diameter and 1mm wall thickness with sustained/continuous Local/Interrupted PST Coating applied at a 2mm WFT.			E 120, EI 45
		Single copper or steel pipe 40 - 159mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Local/Interrupted PST Coating applied at a 2mm WFT.			E 120, EI15

### PipeBloc PCP, Face Fixed onto double Stopseal 50mm Batt in Flexible Wall with a minimum thickness of PE, ABS & SAN+PVC Pipes.

Aperture Size	Seal Composition	Services	Collar Reference	Intumescent Material	Capping	Seal	Collar Fixing	Classification
750mm wide by 1200mm high	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	PE Pipe 32mm Ø 2.9mm Wall thickness	32mm PipeBloc PCP	30mm (W) x 4mm (T)	U/C	Cluster Formation of Pipes with 0mm separation.	Fixed on both sides of wall with an 80mm Pig Tail Screw.	EI 120 U/C
		PE Pipe 40mm Ø 2.9mm Wall thickness	40mm PipeBloc PCP					
		PE Pipe 50mm Ø 2.9mm Wall thickness	50mm PipeBloc PCP					
		PE Pipe 55mm Ø 2.9mm - 4.4mm Wall thickness	55mm PipeBloc PCP	30mm (W) x 6mm (T)				
		PE Pipe 63mm Ø 2.9mm - 4.4mm Wall thickness	63mm PipeBloc PCP					
		PE Pipe 75mm Ø 2.8mm - 6.7mm Wall thickness	75mm PipeBloc PCP	30mm (W) x 8mm (T)				
		PE Pipe 82mm Ø 2.8mm - 6.7mm Wall thickness	82mm PipeBloc PCP					
		PE Pipe 90mm Ø 2.7mm - 10.0mm Wall thickness	90mm PipeBloc PCP	30mm (W) x 10mm (T)				
		PE Pipe 100mm Ø 2.7mm - 10.0mm Wall thickness	100mm PipeBloc PCP					
		PE Pipe 110mm Ø 2.7mm - 10.0mm Wall thickness	110mm PipeBloc PCP					
		PE Pipe 125mm Ø 3.1mm Wall thickness	125mm PipeBloc PCP					
		PE Pipe 140mm Ø 3.9mm - 5.8mm Wall thickness	140mm PipeBloc PCP	40mm (W) x 16mm (T)				
PE Pipe 160mm Ø 4.9mm - 9.5mm Wall thickness	160mm PipeBloc PCP	40mm (W) x 18mm (T)						





# Performance Data - Walls

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

PipeBloc PCP, Face Fixed onto double Stopseal 50mm Batt in Flexible Wall with a minimum thickness of PP Pipes.

Aperture Size	Seal Composition	Services	Collar Reference	Intumescent Material	Capping	Seal	Collar Fixing	Classification
750mm wide by 1200mm high	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	PP Pipe 32mm Ø 2.9mm Wall thickness	32mm PipeBloc PCP	30mm (W) x 4mm (T)	U/C	Cluster Formation of Pipes with 0mm separation.	Fixed on both sides of wall with an 80mm Pig Tail Screw.	EI 120 U/C
		PP Pipe 40mm Ø 2.9mm Wall thickness	40mm PipeBloc PCP					
		PP Pipe 50mm Ø 2.9mm Wall thickness	50mm PipeBloc PCP					
		PP Pipe 55mm Ø 2.9mm - 4.4mm Wall thickness	55mm PipeBloc PCP	30mm (W) x 6mm (T)				
		PP Pipe 63mm Ø 2.9mm - 4.4mm Wall thickness	63mm PipeBloc PCP					
		PP Pipe 75mm Ø 2.8mm - 6.7mm Wall thickness	75mm PipeBloc PCP	30mm (W) x 8mm (T)				
		PP Pipe 82mm Ø 2.8mm - 6.7mm Wall thickness	82mm PipeBloc PCP					
		PP Pipe 90mm Ø 2.7mm - 10.0mm Wall thickness	90mm PipeBloc PCP	30mm (W) x 10mm (T)				
		PP Pipe 100mm Ø 2.7mm - 10.0mm Wall thickness	100mm PipeBloc PCP					
		PP Pipe 110mm Ø 2.7mm - 10.0mm Wall thickness	110mm PipeBloc PCP					
		PP Pipe 125mm Ø 3.1mm Wall thickness	125mm PipeBloc PCP	40mm (W) x 12mm (T)				
		PP Pipe 140mm Ø 3.5mm - 8.0mm Wall thickness	140mm PipeBloc PCP	40mm (W) x 16mm (T)				
		PP Pipe 160mm Ø 4.0mm - 14.6mm Wall thickness	160mm PipeBloc PCP	40mm (W) x 18mm (T)				



# Performance Data - Walls

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

PipeBloc PCP, Face Fixed onto double Stopseal 50mm Batt in Flexible Wall with a minimum thickness of PVC-U & PVC-C Pipes.

Aperture Size	Seal Composition	Services	Collar Reference	Intumescent Material	Capping	Seal	Collar Fixing	Classification
750mm wide by 1200mm high	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	PVC Pipe 32mm Ø 1.8mm Wall thickness	32mm PipeBloc PCP	30mm (W) x 4mm (T)	U/C	Cluster Formation of Pipes with 0mm separation.	Fixed on both sides of wall with an 80mm Pig Tail Screw.	EI 120 U/C
		PVC Pipe 40mm Ø 1.8mm Wall thickness	40mm PipeBloc PCP					
		PVC Pipe 50mm Ø 1.8mm Wall thickness	50mm PipeBloc PCP					
		PVC Pipe 55mm Ø 2.3mm - 3mm Wall thickness	55mm PipeBloc PCP	30mm (W) x 6mm (T)				
		PVC Pipe 63mm Ø 2.3mm - 3mm Wall thickness	63mm PipeBloc PCP	30mm (W) x 8mm (T)				
		PVC Pipe 75mm Ø 3.1mm - 4.8mm Wall thickness	75mm PipeBloc PCP					
		PVC Pipe 82mm Ø 3.1mm - 4.8mm Wall thickness	82mm PipeBloc PCP	30mm (W) x 10mm (T)				
		PVC Pipe 90mm Ø 4.2mm - 7.4mm Wall thickness	90mm PipeBloc PCP					
		PVC Pipe 100mm Ø 4.2mm - 7.4mm Wall thickness	100mm PipeBloc PCP	40mm (W) x 12mm (T)				
		PVC Pipe 110mm Ø 4.2mm - 7.4mm Wall thickness	110mm PipeBloc PCP					
		PVC Pipe 125mm Ø 6mm Wall thickness	125mm PipeBloc PCP	40mm (W) x 16mm (T)				
		PVC Pipe 140mm Ø 6.1mm - 7.5mm Wall thickness	140mm PipeBloc PCP					
		PVC Pipe 160mm Ø 6.2mm - 9.5mm Wall thickness	160mm PipeBloc PCP	40mm (W) x 18mm (T)				

### Flexible Wall with a minimum thickness of 100mm.

Aperture Size	Seal Composition	Services	Capping	Classification
1200mm x 1200mm	The aperture was sealed with two layers of 50mm thick and a nominal density of 140kg/m <sup>3</sup> Stopseal Batt, coated on the outer faces only, forming a 200mm wide 'frame' within the aperture. The batts were coated on both faces with the spray coating referenced Stopseal Ablative Coating. The batts were friction fitted into the aperture and were sealed around their perimeter edges and along the butt joints with Pyrocoustic Sealant. The 800mm x 800mm aperture within the Stopseal Batt was sealed with nominal density 60kg/m <sup>3</sup> stone wool to a depth of 100mm. This was then coated on each outer face with Flexi-Coat coating brush applied to the face of the batts. The Flexi-Coat coating is applied to a nominal dry film thickness of 0.7mm.	Electrical cables up to 21mm dia.	N/A	EI 60
		Electrical cables 33mm to 80mm dia.		
		Cable Trays and Ladders.		
		100mm diameter bundle telecommunication cable type "F".		
		Unsheathed electrical cables up to 17mm dia.		
		Unsheathed electrical cables 18-24mm dia.		
		Steel or Copper Conduits up to 16mm.		E 60 , EI 15
Plastic conduits up to 16mm.	EI 60			



# Performance Data - Walls

ETA 14-0005  
CE-1121-CPR-JA5021

## RIGID WALLS

### Double Stopseal 60mm Batt in Rigid Walls with a minimum thickness of 150 mm.

Aperture size (mm)	Seal composition	Service(s)	Position of service(s)	Classification
730mm wide by 1200mm high	Double layer of 60 mm thick 160 kg/m <sup>3</sup> Stopseal Batt. Cables and cable trays wrapped with FSi P40/40 Stone Wool Insulation 40mm thick, 40Kg/m <sup>3</sup> , 200mm long interrupted at the seal.	Electrical cables up to 21mm dia.	50mm edge min.	EI 120
		Electrical cables 22mm – 80mm dia.		E120 EI90
		Cable Trays and Ladders.		EI 120
		100 mm diameter bundle telecommunication cable type "F".		EI 120
		Unsheathed electrical cables up to 24mm dia.		EI 120

### Single Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150 mm.

Aperture size (mm)	Seal composition	Service(s)	Position of service(s)	Classification
600mm wide by 600mm high	Single layer of 50 mm thick 140 kg/m <sup>3</sup> Stopseal Batt. Cables and cable trays wrapped with a single layer of 6mm thick FSi Thermal Defense Wrap 300mm long interrupted at the seal.	Electrical cables up to 80mm dia.	50mm edge min.	EI 60
		Cable Trays and Ladders.		EI 60
		100 mm diameter bundle telecommunication cable type "F".		EI 60
		Unsheathed electrical cables up to 24mm dia.		EI 60
	Single layer of 50 mm thick 140 kg/m <sup>3</sup> Stopseal Batt.	Steel or Copper Pipe 108mm dia, 1.5mm – 14.2mm Wall Thickness continuous/ interrupted 40mm stone wool insulation (min 140Kg/m <sup>3</sup> ).		E60 C/U EI45 C/U

### Single Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Single layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	*500mm perforated cable tray.	20mm gap above penetration full 50mm depth of the Stopseal Batt filled with PyroPro HPE.	50mm edge min.	EI30
		*Electrical cables up to 21mmØ.			EI45
		* 'C1' Cable.			
		* 'C2' Cable.			
		* 'C3' Cable.			

\* All cables coated with 2mm DFT PST Coating 300mm along the cables both sides of the seal.



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ETA 14-0005  
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## RIGID WALLS

### Single Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Single layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Uponor MLC (Multi-Layer Composite) Pipe 40mm Ø 4mm wall thickness.	20mm gap full 50mm depth of the Stopseal Batt filled with PyroPro HPE.	50mm edge min.	E45 U/C EI30 U/C
		Uponor MLC (Multi-Layer Composite) Pipe 50mm Ø 4.5mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 63mm Ø 6mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 75mm Ø 7.5mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 90mm Ø 8.5mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 110mm Ø 10mm wall thickness.			

### Single Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Single layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	PVC Pipe 50mm Ø 2.4 - 7.4mm wall thickness.	20mm gap full 50mm depth of the Stopseal Batt filled with PyroPro HPE.	50mm edge min.	EI45 U/C

### Single Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Position of Services	Classification
1100mm x 750mm	Single layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Copper/Steel Pipe 42mm Ø 1.2mm wall thickness.	50mm edge min.	EI45 C/U
		Copper/Steel Pipe 42mm - 159mm Ø upto 14.2mm wall thickness.	50mm edge min.	EI15 C/U EI45 C/U

### Double Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150 mm.

Aperture size (mm)	Seal composition	Service(s)	Position of service(s)	Classification
730mm wide by 1200mm high	Double layer of 50 mm thick 140 kg/m <sup>3</sup> Stopseal Batt. Cables and cable trays wrapped with FSi P40/40 Stone Wool Insulation 40mm thick, 40Kg/m <sup>3</sup> , 200mm long interrupted at the seal.	Electrical cables up to 21mm dia.	50mm edge min.	EI 120
		Electrical cables 22mm – 80mm dia.		EI20 EI90
		Cable Trays and Ladders.		EI 120
		100 mm diameter bundle telecommunication cable type "F".		EI 120
		Unsheathed electrical cables up to 24mm dia.		EI 120



# Performance Data - Walls

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## RIGID WALLS

### Double Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	*500mm perforated cable tray.	20mm gap above penetration full 50mm depth of the Stopseal Coated Batt filled with PyroPro HPE.	50mm edge min.	EI120
		*Electrical cables up to 21mmØ.			EI120
		* 'C1' Cable.			EI120
		* 'C2' Cable.			E120 EI90
		* 'C3' Cable.			EI120
* All cables coated with 2mm DFT PST Coating 300mm along the cables both sides of the seal.					

### Double Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt .	Uponor MLC (Multi-Layer Composite) Pipe 40mm Ø 4mm wall thickness.	20mm gap full 50mm depth of the Stopseal Coated Batt filled with PyroPro HPE.	50mm edge min.	EI120
		Uponor MLC (Multi-Layer Composite) Pipe 50mm Ø 4.5mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 63mm Ø 6mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 75mm Ø 7.5mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 90mm Ø 8.5mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 110mm Ø 10mm wall thickness.			

### Double Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	PVC Pipe 50mm Ø 2.4 - 7.4mm wall thickness.	20mm gap full 50mm depth of the Stopseal Coated Batt filled with PyroPro HPE.	50mm edge min.	EI120

### Double Stopseal 50mm Batt in Rigid Walls with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Position of Services	Classification
1100mm x 750mm	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Copper/Steel Pipe 42mm Ø 1.2mm wall thickness.	50mm edge min.	E120 C/U EI60 C/U
1100mm x 750mm		Copper/Steel Pipe 42mm - 159mm Ø upto 14.2mm wall thickness.	50mm edge min.	E120 C/U EI30 C/U



# Performance Data - Pattress

ETA 14-0005  
CE-1121-CPR-JA5021

## Substrates

The walls shall be a minimum of **100mm thick**. Drywalls shall comprise a minimum of 2 layers of 'Type F' Gypsum board on both faces, with minimum 50mm studs. Masonry / Concrete walls shall have a minimum density for concrete or brick of 780kg/m<sup>3</sup> and for aerated concrete blocks of 600kg/m<sup>3</sup>. All walls shall have at least the same fire resistance as that required for the sealing system.

## Service support requirements

Services should be rigidly supported via steel angles, hangers or channels, not further than 400mm from the surface of the sealing system on both faces unless specified otherwise in the performance data.

## Terminology

Fire performance in accordance with EN1366-3, EN1366-4, Classification 13501-2:2007 + A1:2009, ETAG-026, Air Permeability EN1026, Sound EN10140. Fire resistance classes are: E = Integrity, the product can withstand the fire from the non-fire side, I =Insulation, the product can withstand the temperature travelling down the service, U/U = Uncapped inside and outside the furnace, U/C = Uncapped inside and Capped outside the furnace, C/U = Capped inside and Uncapped outside the furnace.

## FLEXIBLE AND RIGID WALLS

Stopseal 50mm Batt both sides in Rigid & Flexible Walls with a minimum wall thickness of 100mm.				
Aperture Size	Seal Composition	Services	Capping	Classification
750mm wide by 1200mm high	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt. Cables and cable tray wrapped with stone wool insulation 40mm thick, 40kg/m <sup>3</sup> , 300mm long interrupted at the seal.	Electrical cables up to 21mm dia.	N/A	EI 120
		Electrical cables 33mm to 80mm dia.		
		Cable Trays and Ladders.		
		100mm diameter bundle telecommunication cable type "F".		
		Unsheathed electrical cables up to 17mm dia.		
		Unsheathed electrical cables 18-24mm dia.		
		Steel or Copper Conduits up to 16mm.		
		Plastic conduits up to 16mm.		

Stopseal 50mm Batt both sides in Rigid & Flexible Walls with a minimum wall thickness of 100mm.			
Aperture Size	Seal Composition	Services	Classification
750mm wide by 1200mm high	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Blank Seal.	EI 120

Stopseal 50mm Batt both sides in Rigid & Flexible Walls with a minimum wall thickness of 100mm.					
Aperture Size	Seal Composition	Services	Capping	Seal	Classification
750mm wide by 1200mm high	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Single copper or steel pipe 40 - 159mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Elastomeric foam insulation 13 - 25mm thick.	C/U	2 Layers of 2mm thick 40mm wide PipeBloc EL installed within both Stopseal Batts.	E 120, EI 60
		Single copper or steel pipe 42mm diameter and 1mm wall thickness with sustained/continuous Elastomeric foam insulation 13 - 25mm thick.			EI 120
		Single copper or steel pipe 40 - 159mm diameter and 1.2 - 14.2mm wall thickness with sustained/continuous Elastomeric foam insulation 25mm thick.			EI 90



# Performance Data - Pattress

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

Stopseal 50mm Batt both sides in Rigid & Flexible Walls with a minimum wall thickness of 100mm.					
Aperture Size	Seal Composition	Services	Capping	Seal	Classification
750mm wide by 1200mm high	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Single copper or steel pipe 40 - 108mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Phenolic Foam insulation 25 - 40mm thick.	C/U	2 Layers of 2mm thick 40mm wide PipeBloc EL installed within both Stopseal Batts.	EI 90
		Single copper or steel pipe 42mm diameter and 1mm wall thickness with sustained/continuous Phenolic Foam insulation 25 - 40mm thick.			EI 120
		Single copper or steel pipe 40 - 108mm diameter and 1.2 - 14.2mm wall thickness with sustained/continuous Phenolic Foam insulation 40mm thick.			EI 120

Stopseal 50mm Batt both sides in Rigid & Flexible Walls with a minimum wall thickness of 100mm.					
Aperture Size	Seal Composition	Services	Capping	Seal	Classification
600mm wide by 600mm high	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Single copper or steel pipe 40 - 159mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Glass wool insulation ≥ 25mm thick with a density ≥ 30kg/m <sup>3</sup> .	C/U	Cluster Formation of Pipes with 0mm separation.	E 120 , EI 90
		Single copper or steel pipe 40mm diameter and 1mm wall thickness with sustained/continuous Glass wool insulation ≥ 25mm thick with a density ≥ 30kg/m <sup>3</sup> .			EI 120
		Single copper or steel pipe 40mm diameter and 1mm wall thickness with sustained/continuous Stone wool insulation ≥ 25mm thick with a density ≥ 30kg/m <sup>3</sup> .			EI 120
		Single copper or steel pipe 40 - 159mm diameter and 1 - 14.2mm wall thickness with sustained/continuous Stone wool insulation ≥ 25mm thick with a density ≥ 30kg/m <sup>3</sup> .			E 120 , EI 90



# Performance Data - Pattress

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

PipeBloc PCP, Face Fixed onto Stopseal Batt in Flexible Wall with a minimum thickness of 100mm both sides, PE, ABS & SAN+PVC Pipes.

Aperture Size	Seal Composition	Services	Collar Reference	Intumescent Material	Capping	Seal	Collar Fixing	Classification	
750mm wide by 1200mm high	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	PE Pipe 32mm Ø 2.9mm Wall thickness	32mm PipeBloc PCP	30mm (W) x 4mm (T)	U/C	Cluster Formation of Pipes with 0mm separation.	Fixed on both sides of wall with an 80mm Pig Tail Screw.	EI 120 U/C	
		PE Pipe 40mm Ø 2.9mm Wall thickness	40mm PipeBloc PCP						
		PE Pipe 50mm Ø 2.9mm Wall thickness	50mm PipeBloc PCP						
		PE Pipe 55mm Ø 2.9mm - 4.4mm Wall thickness	55mm PipeBloc PCP	30mm (W) x 6mm (T)					
		PE Pipe 63mm Ø 2.9mm - 4.4mm Wall thickness	63mm PipeBloc PCP						
		PE Pipe 75mm Ø 2.8mm - 6.7mm Wall thickness	75mm PipeBloc PCP	30mm (W) x 8mm (T)					
		PE Pipe 82mm Ø 2.8mm - 6.7mm Wall thickness	82mm PipeBloc PCP						
		PE Pipe 90mm Ø 2.7mm - 10.0mm Wall thickness	90mm PipeBloc PCP	30mm (W) x 10mm (T)					
		PE Pipe 100mm Ø 2.7mm - 10.0mm Wall thickness	100mm PipeBloc PCP						
		PE Pipe 110mm Ø 2.7mm - 10.0mm Wall thickness	110mm PipeBloc PCP						
		PE Pipe 125mm Ø 3.1mm Wall thickness	125mm PipeBloc PCP						40mm (W) x 12mm (T)
		PE Pipe 140mm Ø 3.9mm - 5.8mm Wall thickness	140mm PipeBloc PCP						40mm (W) x 16mm (T)
		PE Pipe 160mm Ø 4.9mm - 9.5mm Wall thickness	160mm PipeBloc PCP						40mm (W) x 18mm (T)





# Performance Data - Pattress

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

PipeBloc PCP, Face Fixed onto Stopseal Batt in Flexible Wall with a minimum thickness of 100mm both sides, PP Pipes.

Aperture Size	Seal Composition	Services	Collar Reference	Intumescent Material	Capping	Seal	Collar Fixing	Classification
750mm wide by 1200mm high	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	PP Pipe 32mm Ø 2.9mm Wall thickness	32mm PipeBloc PCP	30mm (W) x 4mm (T)	U/C	Cluster Formation of Pipes with 0mm separation.	Fixed on both sides of wall with an 80mm Pig Tail Screw.	EI 120 U/C
		PP Pipe 40mm Ø 2.9mm Wall thickness	40mm PipeBloc PCP					
		PP Pipe 50mm Ø 2.9mm Wall thickness	50mm PipeBloc PCP					
		PP Pipe 55mm Ø 2.9mm - 4.4mm Wall thickness	55mm PipeBloc PCP	30mm (W) x 6mm (T)				
		PP Pipe 63mm Ø 2.9mm - 4.4mm Wall thickness	63mm PipeBloc PCP					
		PP Pipe 75mm Ø 2.8mm - 6.7mm Wall thickness	75mm PipeBloc PCP	30mm (W) x 8mm (T)				
		PP Pipe 82mm Ø 2.8mm - 6.7mm Wall thickness	82mm PipeBloc PCP					
		PP Pipe 90mm Ø 2.7mm - 10.0mm Wall thickness	90mm PipeBloc PCP	30mm (W) x 10mm (T)				
		PP Pipe 100mm Ø 2.7mm - 10.0mm Wall thickness	100mm PipeBloc PCP					
		PP Pipe 110mm Ø 2.7mm - 10.0mm Wall thickness	110mm PipeBloc PCP					
		PP Pipe 125mm Ø 3.1mm Wall thickness	125mm PipeBloc PCP	40mm (W) x 12mm (T)				
		PP Pipe 140mm Ø 3.5mm - 8.0mm Wall thickness	140mm PipeBloc PCP	40mm (W) x 16mm (T)				
		PP Pipe 160mm Ø 4.0mm - 14.6mm Wall thickness	160mm PipeBloc PCP	40mm (W) x 18mm (T)				



# Performance Data - Pattress

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

PipeBloc PCP, Face Fixed onto Stopseal Batt in Flexible Wall with a minimum thickness of 100mm both sides, PVC-U & PVC-C Pipes.

Aperture Size	Seal Composition	Services	Collar Reference	Intumescent Material	Capping	Seal	Collar Fixing	Classification
750mm wide by 1200mm high	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	PVC Pipe 32mm Ø 1.8mm Wall thickness	32mm PipeBloc PCP	30mm (W) x 4mm (T)	U/C	Cluster Formation of Pipes with 0mm separation.	Fixed on both sides of wall with an 80mm Pig Tail Screw.	EI 120 U/C
		PVC Pipe 40mm Ø 1.8mm Wall thickness	40mm PipeBloc PCP					
		PVC Pipe 50mm Ø 1.8mm Wall thickness	50mm PipeBloc PCP					
		PVC Pipe 55mm Ø 2.3mm - 3mm Wall thickness	55mm PipeBloc PCP	30mm (W) x 6mm (T)				
		PVC Pipe 63mm Ø 2.3mm - 3mm Wall thickness	63mm PipeBloc PCP					
		PVC Pipe 75mm Ø 3.1mm - 4.8mm Wall thickness	75mm PipeBloc PCP	30mm (W) x 8mm (T)				
		PVC Pipe 82mm Ø 3.1mm - 4.8mm Wall thickness	82mm PipeBloc PCP					
		PVC Pipe 90mm Ø 4.2mm - 7.4mm Wall thickness	90mm PipeBloc PCP	30mm (W) x 10mm (T)				
		PVC Pipe 100mm Ø 4.2mm - 7.4mm Wall thickness	100mm PipeBloc PCP					
		PVC Pipe 110mm Ø 4.2mm - 7.4mm Wall thickness	110mm PipeBloc PCP					
		PVC Pipe 125mm Ø 6mm Wall thickness	125mm PipeBloc PCP	40mm (W) x 12mm (T)				
		PVC Pipe 140mm Ø 6.1mm - 7.5mm Wall thickness	140mm PipeBloc PCP	40mm (W) x 16mm (T)				
		PVC Pipe 160mm Ø 6.2mm - 9.5mm Wall thickness	160mm PipeBloc PCP	40mm (W) x 18mm (T)				

PipeBloc PWP, Installed into Stopseal Batt in Flexible Wall with a minimum thickness of 100mm both sides.

Aperture Size	Seal Composition	Services	Pipewrap Reference	Intumescent Material	Capping	Seal	Classification
600mm x 600mm	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	40mm (1.8mm - 3.7mm wall thickness) PVC-U, PVC-C	PipeBloc PWP 40	2mm - 40mm width x 2	U/C	Cluster Formation of Pipes with 0mm separation.	EI 60
		200mm (7.7mm - 9.6mm wall thickness) PVC-U, PVC-C	PipeBloc PWP 200	10mm - 40mm width x 2			

PipeBloc PWP, Installed into Stopseal Batt in Flexible Wall with a minimum thickness of 100mm both sides.

Aperture Size	Seal Composition	Services	Pipewrap Reference	Intumescent Material	Capping	Seal	Classification
600mm x 600mm	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	40mm (2.9mm - 4.6mm wall thickness) PE, ABS & SAN+PVC	PipeBloc PWP 40	2mm - 40mm width x 2	U/C	Cluster Formation of Pipes with 0mm separation.	EI 60
		200mm (11.9mm - 18.4mm wall thickness) PE, ABS & SAN+PVC	PipeBloc PWP 200	10mm - 40mm width x 2			



# Performance Data - Pattress

ETA 14-0005  
CE-1121-CPR-JA5021

## FLEXIBLE AND RIGID WALLS

PipeBloc PWP, Installed into Stopseal Batt in Flexible Wall with a minimum thickness of 100mm both sides.

Aperture Size	Seal Composition	Services	Pipewrap Reference	Intumescent Material	Capping	Seal	Classification
600mm x 600mm	Pattress installation of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	40mm (2.9mm - 6.9mm wall thickness) PP Pipes	PipeBloc PWP 40	2mm - 40mm width x 2	U/C	Cluster Formation of Pipes with 0mm separation.	EI 60
		200mm (4.9mm - 18.2mm wall thickness) PP Pipes	PipeBloc PWP 200	10mm - 40mm width x 2			



# Performance Data - Floors

ETA 14-0005  
CE-1121-CPR-JA5021

## Substrates

The floors shall be a minimum of **150mm thick**. Masonry / Concrete floors shall have a minimum density for concrete or brick of 780kg/m<sup>3</sup> and for aerated concrete blocks of 600kg/m<sup>3</sup>. All floors shall have at least the same fire rating as that required for the sealing system.

## Service support requirements

Services should be rigidly supported via steel angles, hangers or channels, not further than 400mm from the surface of the sealing system on both faces unless specified otherwise in the performance data.

## Terminology

Fire performance in accordance with EN1366-3, EN1366-4, Classification 13501-2:2007 + A1:2009, ETAG-026, Air Permeability EN1026, Sound EN10140. Fire resistance classes are: E = Integrity, the product can withstand the fire from the non-fire side, I =Insulation, the product can withstand the temperature travelling down the service, U/U = Uncapped inside and outside the furnace, U/C = Uncapped inside and Capped outside the furnace, C/U = Capped inside and Uncapped outside the furnace.

## RIGID FLOOR

### Single Stopseal 50mm Batt in Rigid Floors with a minimum thickness of 150 mm.

Aperture size	Seal composition	Service(s)	Position of service(s)	Classification
1600mm wide by 700mm long	Single layer of 50 mm thick 140 kg/m <sup>3</sup> Stopseal Coated Batt.	Blank seal	N/A	EI 60

### Double Stopseal 50mm Batt in Rigid Floors with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	*500mm perforated cable tray.	20mm gap above penetration full 50mm depth of the Stopseal Coated Batt filled with PyroPro HPE.	50mm edge min.	EI120
		*Electrical cables up to 21mmØ.			E120 EI90
		* 'C1' Cable.			EI120
		* 'C2' Cable.			E120 EI60
		* 'C3' Cable.			EI120
* All cables coated with 2mm DFT PST Coating 300mm along the cables both sides of the seal.					



# Performance Data - Floors

ETA 14-0005  
CE-1121-CPR-JA5021

## RIGID FLOOR

### Double Stopseal 50mm Batt in Rigid Floors with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Uponor MLC (Multi-Layer Composite) Pipe 40mm Ø 4mm wall thickness.	20mm gap full 50mm depth of the Stopseal Batt filled with PyroPro HPE.	50mm edge min.	EI120 U/C
		Uponor MLC (Multi-Layer Composite) Pipe 50mm Ø 4.5mm wall thickness.			E120 U/C EI60 U/C
		Uponor MLC (Multi-Layer Composite) Pipe 63mm Ø 6mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 75mm Ø 7.5mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 90mm Ø 8.5mm wall thickness.			
		Uponor MLC (Multi-Layer Composite) Pipe 110mm Ø 10mm wall thickness.			

### Double Stopseal 50mm Batt in Rigid Floors with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Seal	Position of Services	Classification
1100mm x 750mm	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt	PVC 50mm - 125mm dia with 2.4mm - 7.4mm wall thickness.	20mm gap full 50mm depth of the Stopseal Batt filled with PyroPro HPE.	50mm edge min.	EI120 U/C

### Double Stopseal 50mm Batt in Rigid Floors with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Position of Services	Classification
1100mm x 750mm	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt.	Copper/Steel Pipe 42mm Ø 1.2mm wall thickness.	50mm edge min.	EI120 C/U
1100mm x 750mm		Copper/Steel Pipe 42mm - 159mm Ø upto 14.2mm wall thickness.	50mm edge min.	E120 C/U EI30 C/U

### Double Stopseal 2 x 50mm Batt in Rigid Floors with a minimum thickness of 150mm.

Aperture Size	Seal Composition	Services	Capping	Classification
750mm wide by 1100mm high	Double layer of 50mm thick 140kg/m <sup>3</sup> Stopseal Batt. Cables and cable tray wrapped with stone wool insulation 40mm thick, 40kg/m <sup>3</sup> , 300mm long interrupted at the seal <b>TOP SIDE ONLY.</b>	Electrical cables up to 21mm dia.	N/A	EI 90
		Electrical cables 33mm to 80mm dia.	N/A	EI 60
		Cable Trays.	N/A	EI 90
		Cable Ladders.	N/A	EI 60
		100mm diameter bundle telecommunication cable type "F".	N/A	E 90 , EI 60
		Unsheathed electrical cables up to 17mm dia.	N/A	EI 90
		Unsheathed electrical cables 18-24mm dia.	N/A	EI 90
		Steel or Copper Conduits up to 16mm.	N/A	EI 90
		Plastic conduits up to 16mm.	N/A	EI 90



# Performance Data - Ducts

ETA 14-0005  
CE-1121-CPR-JA5021

## Walls

The walls shall be a minimum of **100mm thick**. Drywalls shall comprise a minimum of 2 layers of 'Type F' Gypsum board on both faces, with minimum 50mm studs. Masonry / Concrete walls shall have a minimum density for concrete or brick of 780kg/m<sup>3</sup> and for aerated concrete blocks of 600kg/m<sup>3</sup>. All walls shall have at least the same fire resistance as that required for the sealing system.

## Service support requirements

Services should be rigidly supported via steel angles, hangers or channels, not further than 400mm from the surface of the sealing system on both faces unless specified otherwise in the performance data.

## Terminology

Fire performance in accordance with EN1366-3, EN1366-4, Classification 13501-2:2007 + A1:2009, ETAG-026, Air Permeability EN1026, Sound EN10140. Fire resistance classes are: E = Integrity, the product can withstand the fire from the non-fire side, I =Insulation, the product can withstand the temperature travelling down the service, U/U = Uncapped inside and outside the furnace, U/C = Uncapped inside and Capped outside the furnace, C/U = Capped inside and Uncapped outside the furnace.

## Floors

The floors shall be a minimum of **150mm thick**. Masonry / Concrete floors shall have a minimum density for concrete or brick of 780kg/m<sup>3</sup> and for aerated concrete blocks of 600kg/m<sup>3</sup>. All floors shall have at least the same fire rating as that required for the sealing system.

## Service support requirements

Services should be rigidly supported via steel angles, hangers or channels, not further than 400mm from the surface of the sealing system on both faces unless specified otherwise in the performance data.

## Terminology

Fire performance in accordance with EN1366-3, EN1366-4, Classification 13501-2:2007 + A1:2009, ETAG-026, Air Permeability EN1026, Sound EN10140. Fire resistance classes are: E = Integrity, the product can withstand the fire from the non-fire side, I =Insulation, the product can withstand the temperature travelling down the service, U/U = Uncapped inside and outside the furnace, U/C = Uncapped inside and Capped outside the furnace, C/U = Capped inside and Uncapped outside the furnace.

## DUCTS

Feature	Reference of tested sample	Allowed modification	Classification
General	Four sided duct (rectangular duct).	Covers four sided ducts.	
Orientation	Test acc. EN 1366-8: Horizontal duct. Test acc. EN 1366-1: Horizontal and vertical duct, A and B type	Covers horizontal and vertical ducts made with the same design.	E 120 (ho) S 1000 multi
Size of duct	Inner cross section: 1000 mm (width) x 250 mm (height)	Covers: - Reduction - Increase of - Height: +750 mm - Width: +250 mm.	
Pressure	Tested at pressure level 2: (-1000 Pa) at ambient temperature and (-300 Pa) during fire test and calibration prior the test.	Covers - Pressures from (-1000 Pa) up to 500 Pa.	
Suspension devices	N/A	Suspension devices shall be made of steel and be sized such that the calculated stresses do not exceed the values: - 6 N/mm <sup>2</sup> for tensile stress in all vertically orientated components. - 10 N/mm <sup>2</sup> for shearing stress in screws of property class 4.6 according to EN 20898-1.	
Distances of Suspension devices	Maximum distances between hangers: 1500 mm Minimum distance between hangers and joints: 125 mm (measured outside the furnace). Distance between the outer vertical surface of the duct and the centre line of the suspension device: 50 mm. Tested joints inside the furnace: 3 Tested hangers inside the furnace: 3	Decrease of the distance between hangers, distance between the outer vertical surface of the duct and the centre line of the suspension device shall apply up to 50 mm, no reduction of the allowed.	
Support frame	See each test report.	- Same support frame as tested one.	



# Performance Data - Ducts

ETA 14-0005  
CE-1121-CPR-JA5021

## DUCTS

Feature	Reference of tested sample	Modifications	Classification
General	Horizontal duct	Covers horizontal ducts	
Duct orientation	Duct type A horizontally assembled including branch.	- Covers type A duct horizontally assembled with or without branches. - Covers also the branches of a previously tested duct in vertical position.	E 60 (ho→i) S
Size of duct	Duct with an inner section of 1000mm x 500 mm.	- Decrease allowed. - Allowed increases are: - (+250) mm in width - (+500) mm in height.	
Pressure difference	Tested at underpressure of 500 Pa.	- Applicable to underpressures from 0 Pa to 500 Pa providing that the integrity criteria during the duct B test was satisfied.	
Suspension devices	Duct sustained with hangers. Largest distance between hangers: 1500 mm Shortest distance between hanger and joint: 120 mm Distances between outer duct surface and suspension device: 50 mm.	- Valid for steel elements with stresses not higher than the values given in table 8 of UNE EN 1366-1:2000. - Distance between hangers shall not surpass 1500 mm. - Distances between outer duct surface and suspension device shall not surpass 50 mm.	
Support construction	· Two fire resistance boards by Knauf of 12.5 mm in thickness each one, placed on both sides. · Internally insulated with a Rockwool panel of 40 mm thick and 100 kg/m <sup>3</sup> .	- Only valid for the same tested flexible wall.	

Feature	Reference of tested sample	Modifications	Classification
General	Four sided rectangular duct	Covers four sided rectangular ducts	
Ducts orientation	Duct type B horizontally assembled.	Covers type B duct horizontally assembled.	E 60 (ho i→) (120 minutes of minimum operation)
Size of duct	Duct with rectangular section: 1000mm x 250 mm.	Decrease allowed. Permitted nominal internal dimensions are: Up to 1250 mm in width. Up to 1000 mm in height.	
Suspension devices	Duct sustained with rolled steel angle bearers. Largest distance between hangers: 1500 mm Distances between outer duct surface and suspension device: 50 mm.	Valid for steel elements with stresses not higher than the values given in table 7 of EN 1366- 1:2014. Distance between hangers shall not surpass 1500 mm. - Distances between outer duct surface and suspension device shall not surpass 50 mm.	
Support construction	Flexible wall made up: - Two boards of 12.5 mm thick - Insulation panel of 40 mm thick and 100 Kg/m <sup>3</sup> .	- Valid for the supporting construction with a fire resistance equal or greater than that of the supporting construction used for the test (thicker, denser, as appropriate). - May be applied to rigid supporting constructions (as described in clause 7.2 of the Standard) of a thickness equal to or greater than the tested one. <sup>1</sup>	
<sup>1</sup> Provided that the classified fire resistance of the rigid supporting construction is greater than or equal to the one used for the test.			
Steel Ducts	Leakage class: C (acc. to EN 1507:2007) Non-combustible seals used stiffened steel duct.	- test result may be applied to those ducts having higher air tightness, (provided that the sealing materials used are of the same generic type) - test results do not comply for a duct with higher tightness achieved by combustible seals. - Only applied to ducts that are also stiffened in a similar manner.	
Fire stopping	Average gap between duct and the supporting construction: 100 mm.	Only smaller or equal gap is allowed to be used.	



# Performance Data - Ducts

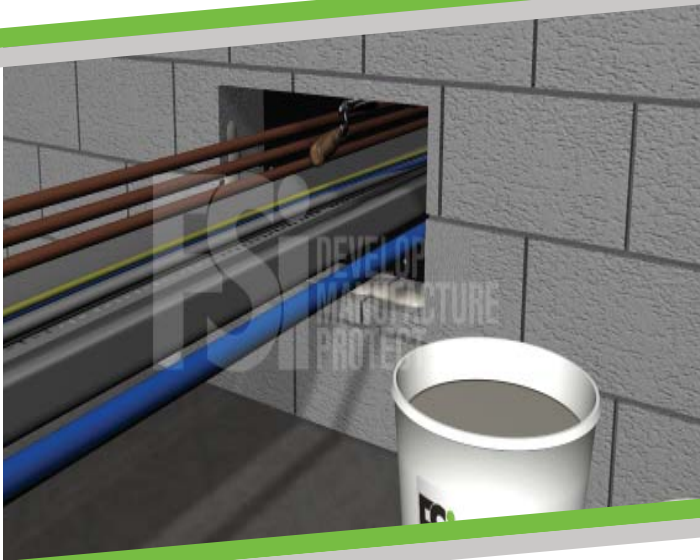
ETA 14-0005  
CE-1121-CPR-JA5021

## DUCTS

Feature	Reference of tested sample Allowed	Modifications	Classification
General	Rectangular duct	Covers rectangular ducts	
Duct orientation	Ducts vertically assembled.	Covers vertical ducts without branches.	Vertical type A duct: E 120 (ve o→i) S
Size of ducts	Duct A with section 1000mm x 500 mm (width x height).	Decrease allowed. Allowed width increase + 250 mm. Allowed height increase + 500 mm.	
	Duct B with section 1000mm x 250 mm (width x height).	Decrease allowed. Allowed width increase + 250 mm. Allowed height increase + 750 mm.	
Pressure difference	Sample tested at 500 Pa of underpressure.	From 500 Pa of underpressure to 500 Pa of overpressure	
Duct supported at each storey	See test report (*)	Applicable to any number of storeys provided that: - Same layout as tested one. - Distance between supporting construction does not exceed 5m. - Limitations on buckling are satisfied (see below)	
Limitations on buckling duct A	Length of exposed duct (L): 2000 mm Smallest lateral dimensions (d): 500 mm Tested L/d ratio: 4	Test results are only applicable to situations where the L/d ratio does not exceed 8:1 If additional supports are provided, distance between supports or between supports and supporting constructions shall be considered as L.	Vertical type B duct: E 120 (ve i→o) s
Limitations on buckling duct B	Length of exposed duct (L): 2000 mm Smallest lateral dimensions (d): 250 mm Tested L/d ratio: 8	Test results are only applicable to situations where the L/d ratio does not exceed 8:1 If additional supports are provided, distance between supports or between supports and supporting constructions shall be considered as L.	
Support frame	Concrete slab 150 mm of thickness and 2100 kg/m <sup>3</sup>	Applicable to slabs with a thickness equal to or more than 150 mm and density equal or more than 2100 kg/m <sup>3</sup> .	

\* Test Report Held By FSi Ltd





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